

Wisconsin Signal Timing Optimization Project: New Program, Proven Strategies

Brian Roper, PE & Heather Sackman, PE Southeast Region Systems Operations Chief and Supervisor

2023 ITS Wisconsin Conference October 19, 2023

WISTOP Presentation Outline

- Introduction and Context
- Proven Strategies Decades of Evidence
- Funding Evolution Decades of Commitment
- WISTOP: A New Program for Retiming Signals
- WISTOP: A New Program for Replacing Equipment
- WISTOP: Regional Programmatic Approach

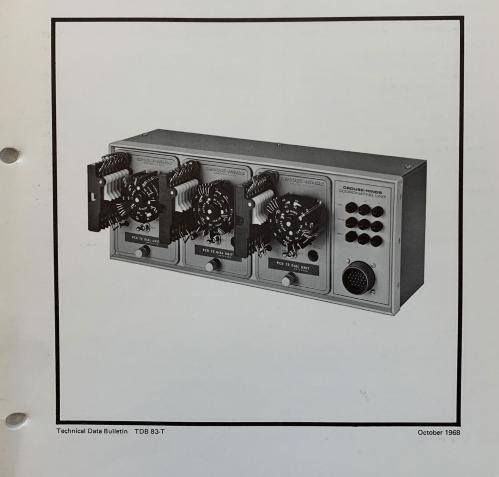


Introduction and Context

DIAL COORDINATING UNITS



INSTALLATION OPERATION MAINTENANCE



1990s Call To Action (?)

GAO

March 1994

United States General Accounting Office

Report to the Chairman, Committee on Energy and Commerce, House of Representatives

TRANSPORTATION INFRASTRUCTURE

Benefits of Traffic Control Signal Systems Are Not Being Fully Realized



Coast-to-Coast Scan – States & Cities

- Budgetary Constraints
- Insufficient Staff
- Lack of Technical Expertise
- Obsolete Equipment
- "Well-operated and (well)-maintained signal systems are vital to IVHS"

Nearly 3 Decades Later..." Please hold"

United States Government Accountability Office Report to Congressional Committees

September 2023

GAO

INTELLIGENT TRANSPORTATION SYSTEMS

Benefits Related to Traffic Congestion and Safety Can Be Limited by Various Factors **Coast-to-Coast Scan – States & Cities**

- Budgetary Constraints
- Insufficient Staff
- Lack of Technical Expertise
- Obsolete Equipment
 - Interoperability
 - Cybersecurity
- "Funding & state/local Leadership... Influenced...abilities to realize benefits"

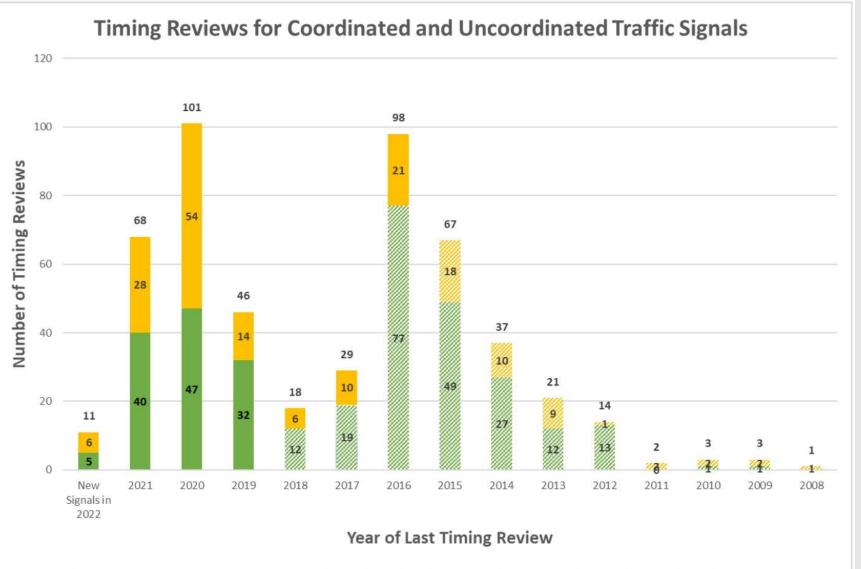
"Insufficient Staff" – a practical illustration

	Traffic Unit 1								
10-22-23-21-00									
023677	WAU								
Haug, John	CE Trans Supv								
	Signals								
030642	WAU								
Brantner, David	CE Trans Adv								
327131	WAU								
Murphy, Joyce	CE Trans Adv								
004462	WAU								
Gates, Jarrett	CE Trans Adv								
	WAU								
VACANT	CE Trans Sr/Entry								
	WAU								
VACANT	CE Trans Sr/Entry								
	WAU								
VACANT	CE Trans Sr/Entry								
	WAU								
VACANT	CE Trans Sr/Entry								

January 2023

- "Budgetary constraints"
- A 7-person unit down to 3
 - Decades out the door
 - I recently promoted
- Consultant assistance
- Similar with electricians
 6 vacancies past 2 years

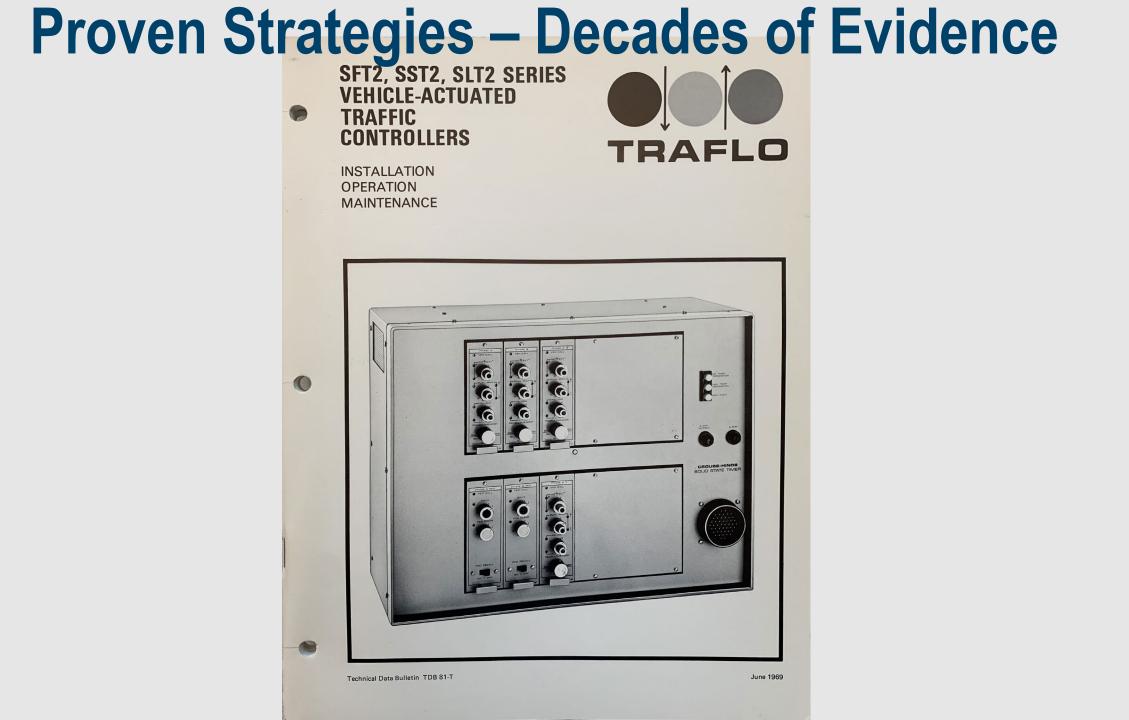
"Budgetary Constraints" – the inevitable result



Øverdue Review of Coordinated Traffic Signal (211)
 On-Time Review of Coordinated Traffic Signal (124)
 Øverdue Review of Uncoordinated Traffic Signal (45)
 On-Time Review of Uncoordinated Traffic Signal (139)

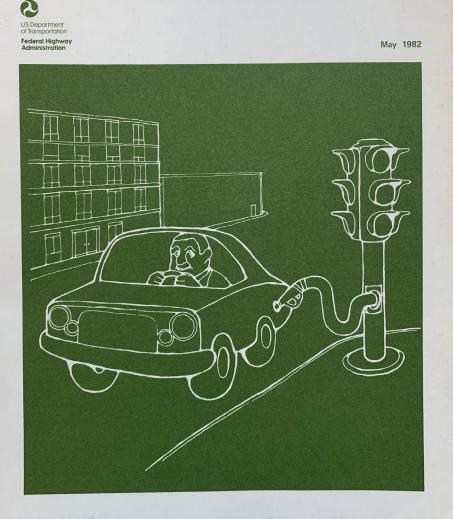
March 2022

- Insufficient staff
 - Timing Reviews overdue
- Lack of expertise
 Learning curve
- Obsolete equipment
 O & M inefficiencies



Energy Crisis - FHWA Provides a Road Map 1980-82

National Signal Timing Optimization Project: Summary Evaluation Report



Objectives

- Data on timing optimization
- Define resources & make it "easier to do"
- Approach
 - Developed TRANSYT-7F software
 - 11-city pilot (including Milwaukee)
- Outcomes
 - Reduced delay, stops, fuel consumption
 - Public reacted favorably

Late 1980s - State DOTs Green Light Projects How I spent my summer vacation - 1987

- 19 demonstration projects
- Reduced delay, stops, fuel consumption
- Significant travel time savings



Project Evaluation

Iowa Motor Vehicle Fuel Reduction Program



lowa Department of Transportation

June, 1989

Johnson, Brickell, Mulcahy & Associates, In:

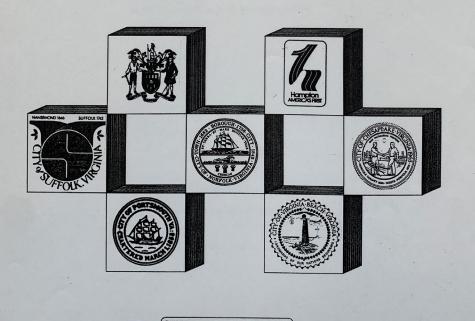
Late 1980s – State DOTs Green Light Projects How I spent my summer vacation - 1990





Virginia Signal Timing Optimization Program (VASTOP)

Final Evaluation Report



Kimley-Horn

• 464 signals in SE VA

- Reduced delay, stops, fuel consumption
- Significant travel time savings
- Significant reductions in emissions
 HC, CO, and NOx
- Similarity between "WISTOP" and "VASTOP" not coincidental

Early 1990s – CMAQ Paradigm Shift

INDIANAPOLIS DEPARTMENT OF CAPITAL ASSET MANAGEMENT



Architect Engineers Planners

FINAL REPORT

CONGESTION MANAGEMENT AND AIR QUALITY

WEST 16TH STREET TRAFFIC SIGNAL SYSTEM IMPROVEMENTS

MARCH 1994

Congestion Mitigation and Air Quality

- Focus on emissions reductions
 VOC, CO, and Nox
- Signal improvements eligible
 Equipment and timing
- Signal improvements effective
 - Some of Indiana's highest reductions in first
 6 years of the CMAQ program

SAFETEA-LU & MAP-21 Reaffirm Results

Late 2000s and mid-2010s

SAFETEA-LU 1808: CMAQ Evaluation and Assessment

Phase I Final Report



FHWA-HEP-15-002

Air Quality and Congestion Mitigation Measure Outcomes Assessment Study: Final Technical Report

Prepared by:

Battelle 505 King Avenue Columbus, Ohio 43201

Texas A&M Transportation Institute 3135 Texas A&M University System College Station, Texas 77843

Prepared for:

Federal Highway Administration 1200 New Jersey Avenue, S.E. Washington, DC 20590

September 2014



- Are CMAQ signal projects effective?
 - SAFETEA-LU? Yes
 - MAP-21? Yes
- Significant CO reductions
 - Equipment
 - Timing
- Geometric proofs

US.Department of Transportation Federal Highway Administration FHWA-HEP-08-019

Funding Evolution – Decades of Commitment



Exxon Overcharge Fund – 1980s into the 1990s

Conserving Energy thru Signal Timing Improvements

- Price Control Violations between Jan 1975 and Jan 1981
- Mar 1983 \$2.1 billion in restitution ordered (indirect)
- Mar 1986 Distributed to states proportional to consumption
 Required to use on energy conservation (carbon reduction)
 Many states used for signal retiming and/or modernization
- States also estimated congestion mitigation & air quality benefits

Intermodal Surface Transportation Efficiency Act (ISTEA) 12/18/1991



"Landmark – beyond highways"

• 6-year law - FY 92-97

- Created "Congestion Mitigation & Air Quality"
 - Improve traffic flow Improve signalization

Signals and ITS Standalone Program Conomy Developing Our '(fore: (SISP) 6/24/2013 Needed Ops Support

- \$10 million annually
- 10 project types, including
- Traffic signal...
 - Install
 - Rehab
 - Retrofit
 - Retiming
- Highly competitive

Infrastructure Investment and Jobs Act



11/15/2021 30 years after ISTEA

- 5-year law
- More funding
- More grants
- More programs

Carbon Reduction Program (CRP) 4/21/2022

O.S. Department

of Transportation Federal Highway Administration

Memorandum

Subject: <u>INFORMATION</u>: Carbon Reduction Program (CRP) Implementation Guidance Date: April 21, 2022

In Reply Refer To:

HEP-1

Gloria M. Shepherd From: Associate Administrator, Office of Planning, Environment, and Realty

To: Division Administrators Directors of Field Services

On November 15, 2021, the President signed the Infrastructure Investment and Jobs Act (IIJA) (Public Law 117-58, also known as the "Bipartisan Infrastructure Law") (BIL) into law. The BIL authorizes a new Carbon Reduction Program codified at 23 United States Code (U.S.C.) 175 to reduce transportation emissions. The attached Carbon Reduction Program (CRP) Implementation Guidance provides information on funding, eligible activities, and requirements of the CRP.

Except for the statutes and regulations cited, the contents of this document do not have the force and effect of law and are not meant to bind the States or the public in any way. This document is intended only to provide information regarding existing requirements under the law or agency policies.

This document will be accessible on the Sustainability Website (FHWA Sustainability Website), the BIL Website (FHWA Bipartisan Infrastructure Law Website), and through the Policy and Guidance Center (FHWA Policy and Guidance Center).

If you have questions, please contact: Becky Lupes (202-366-7808 or <u>Rebecca.Lupes@dot.gov</u>) or John Davies (202-366-6039 or <u>JohnG.Davies@dot.gov</u>) of the Office of Natural Environment.

4 months later - guidance

- Projects to reduce
 transportation emissions
- Eligible activities include
 - Improve traffic flow
 - Eligible under CMAQNo new capacity
- Five sub-categories
 - 4 based on population
 - I "flexible" WisDOT use

Storia TT. Stycherd

SEWRPC's Transportation Improvement Program



13 months later: idea to funded project

Project Detail

🖂 Email 🚖 Print

Return to Projects Listin

Project No: 517

SIGNAL TIMING OPTIMIZATION ON VARIOUS STATE HIGHWAYS IN THE SE REGION State ID: 3700-20-17 Sponsor: Project Type: Air Qualities Status: STATE OF WISCONSIN Environmental Enhancement EXEMPT

• WISTOP

CRP with SISP match

Estimated Costs

Detail Costs	2023	2024	2025	2026	Remaining
PE	3,000,000	0	0	0	0
Row	0	0	0	0	0
Const	0	3,000,000	0	0	0
Other	0	0	0	0	0
Total	3,000,000	3,000,000	0	0	0

Source of Funds	2023	2024	2025	2026
Local	0	0	0	0
State	600,000	600,000	0	0
Federal CRP-S	2,400,000	2,400,000	0	0
Total	3,000,000	3,000,000	0	0

Last Amended: 5/18/23

Consultant

Internal

• FFY 23 – Delivery

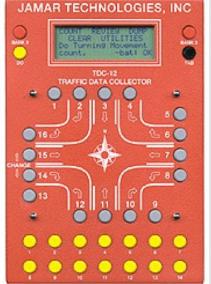
FFY 24 – Equipment
Staggered orders

WISTOP: New Program for Retiming Signals



Intersection Data Collection Counts and Crashes



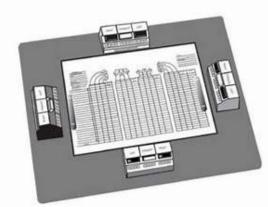


- Turning Movements
 - Around 90 weekday (13-hour)
 - Around 80 weekend, special, or holiday (8-hour)

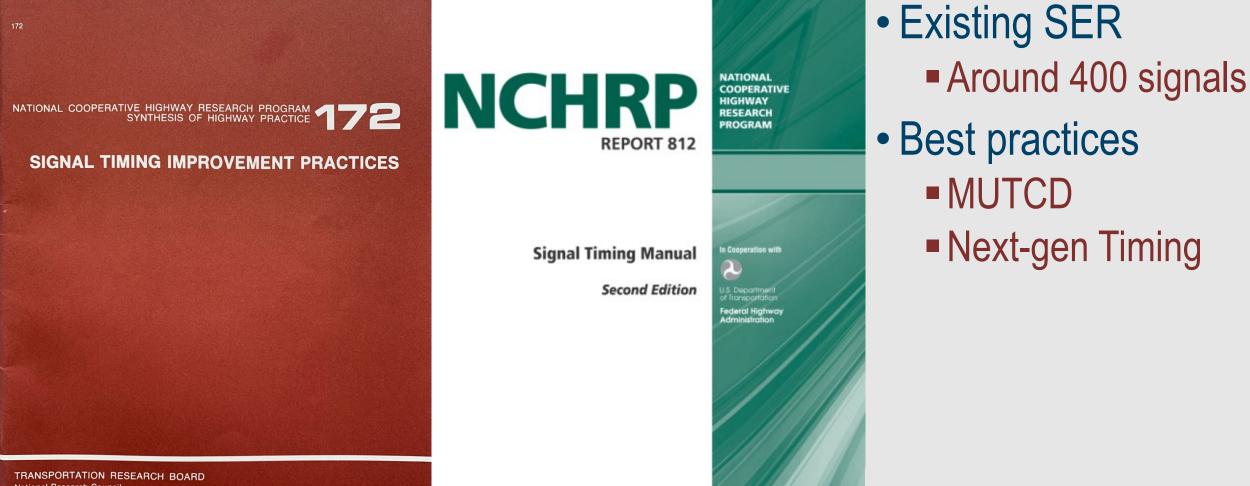
Crash Data Screen

- Network scan of all 525 signals
- Narrow focus on select locations





Signal Timing Parameters Recommend and Review



TRANSPORTATION RESEARCH BOARD The National Academies of SCIENCES · ENGINEERING · MEDICINE

National Research Counci

Synchro Models Develop times 400

Synchroplus Sim Traffic and 3D Viewer

Traffic Signal Optimization and Simulation Modeling Software

- Existing Year
 - Analyze up to 4 periods
 - AM, PM, Sat, +1
- Traffic Responsive
 Around 72 signals
- All models current
 - Consistency
 - Quality

Timing Plan Development and Implementation Consultant develop/observe; WisDOT implement

					S 40	-1159 - STH	100 & 107		Wisconsin DOT	 Five timing plans 4 peak and 1 off period
Controller Timing Pl	an (MM) 2-1							Configuration Controller Sequence	S 40-1159 - STH 100 & 107th St - Econolite Type - ASC/3	i pour and i on ponoc
Plan 1								Configuration Controller Sequence Phase Ring Sequence and Assignment (MM) 1-1-1		
Phase	1	2	3	4	5	6	7	Hardware Alternate Sequence Enable: No		Centracs summary
Direction				-				Phase Ring Sequence(Note: Sequences identical to the prior one ar	not printed) 05 06 07 08 09 10 11 12 13 14 15	
Min Green	5	10	5	5	5	10	5	Sequence 1 Ring 1 1 2 3 4	9 10 13 14	
Bk Min Green	0	0	0	0	0	0	0	Ring 2 5 6 7 8 Sequence 2	9 10 13 14	
CS Min Green	0	0	0	0	0	0	0	Ring 1 2 1 3 4 Ring 2 5 6 7 8	10 9 13 14	
Delay Green Walk	0	0	0	0	0	0	0	Sequence 3 Ring 1 1 2 4 3	9 10 14 13	 Traffic responsive plans
Walk2	0	0	0	0	0	0	0	Ring 2 5 6 7 8 Sequence 4	11 12 15 16	
Walk Max	0	0	0	0	0	0	0	Ring1 2 1 4 3 Ring2 5 6 7 8	10 9 14 13	
Ped Clear	0	0	0	0	0	0	0	- Sequence 5 Ring 1 1 2 3 4	9 10 13 14	
Ped Clear 2	0	0	0	0	0	0	0	Hing 1 1 2 3 4 Ring 2 6 5 7 8 Sequence 0 5 7 8	9 10 13 14	
Ped Clear Max	0	0	0	0	0	0	0	Ring 1 2 1 3 4	10 9 13 14	6 corridors +?
Ped CO	0	0	0	0	0	0	0	Ring 2 6 5 7 8 Sequence 7	12 11 10 16	
Vehicle Ext	1.0	1.0	1.0	1.0	1.0	1.0	1.0	Ring 1 1 2 4 3 Ring 2 6 5 7 8	12 11 15 16	
Vehicle Ext 2	0.0	0.0	0.0	0.0	0.0	0.0	0.0		10 9 14 13	
Max1	20	40	20	30	20	40	20	Ring 2 6 5 7 8 Sequence 9		6 periods
Max2	0	0	0	0	0	0	0	Ring 1 1 2 3 4 Ring 2 5 6 8 7	9 10 13 14	
Max3	0	0	0	0	0	0	0	Sequence 10 Ring 1 2 1 3 4	10 9 13 14	
DYM Max	0	0	0	0	0	0	0	Ring 2 5 6 8 7 Sequence 11	11 12 16 15	
Dym Step	0.0	0.0	0.0	0.0	0.0	0.0	0.0	Ring 2 5 6 8 7	9 10 14 13	
Yellow	3.5	4.3	3.5	4.3	3.5	4.3	3.5	Sequence 12 — Ring 1 2 1 4 3	10 9 14 13	 Observe and modify
Red Clear	1.5	2.2	1.5	2.7	1.5	2.2	1.5	Ring 2 5 6 8 7 — Sequence 13	11 12 16 15	
Red Max	0.0	0.0	0.0	0.0	0.0	0.0	0.0	Ring 1 1 2 3 4 Ring 2 6 5 8 7	9 10 13 14	
Red Revert	2.0	2.0	2.0	2.0	2.0	2.0	2.0	Sequence 14 Ring 1 2 1 3 4	10 9 13 14	
Act B4	0	0	0	0	0	0	0		12 11 16 15	
Sec/Act	0.0	0.0	0.0	0.0	0.0	0.0	0.0	Ring 1 1 2 4 3	9 10 14 13	
Max Int	0	0	0	0	0	0	0	Sequence 16		
Time B4	0	0	0	0	0	0	0	Ring 1 2 1 4 3 — Ring 2 6 5 8 7	10 9 14 13	
Cars Wt	0	0	0	0	0	0	0	Phases In Use/Exclusive Ped (MM) 1-2		
STPTDuc	0.0	0.0	0.0	0.0	0.0	0.0	0.0		6 7 8 9 10 11 12 13 14 15 16	
TTReduc	0	U	U	0	0	0	0	Phases In Use X X X X X Exclusive Ped	X X X	
Min Gap	1.0	1.0	1.0	1.0	1.0	1.0	1.0			

Data Archiving and Organization Identify, Plan, and Execute

What / Where / When / Why?



5

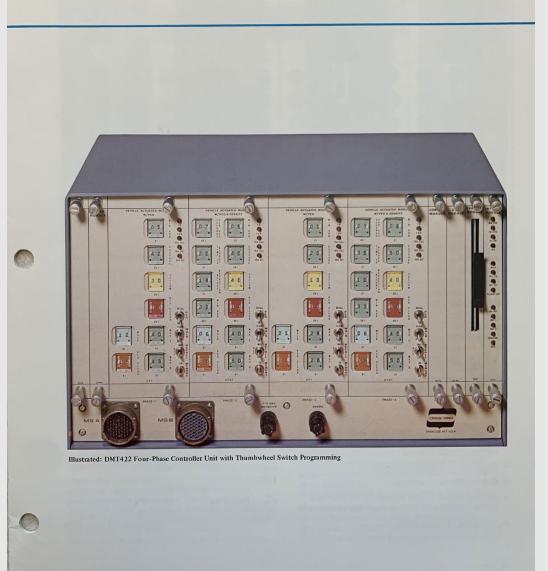
Archiving for:
Effectiveness & efficiency
Knowledge retention & transfer

WISTOP: New Program for Replacing Equipment



Digital Controller Units

4-Phase DM400 Series

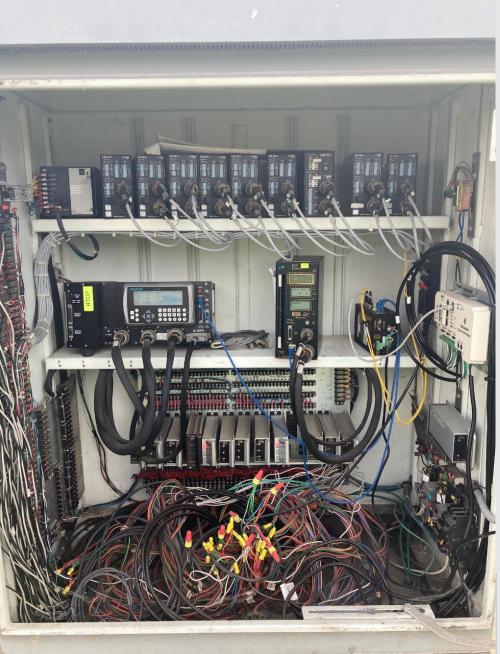


Equipment

- Signal Equipment Upgrades
 - Cabinets
 - Controllers
 - Communication
- Asset Management
 - Field Verification
 - VUEWorks

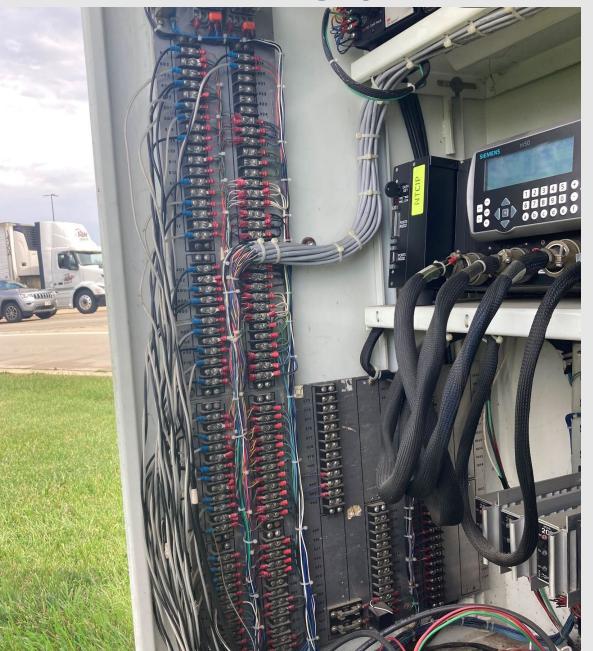


TS1 and TS2 Cabinets





Wiring (and Maintenance) Simplified





Signal Controllers – Echoes of the Past



MAX	MAX1	SLOPE	BORA I	SLOPE	MALLI	SLUPE	1000
The second	1	1 1	I DOWN	1	I TOTAL	12 1	100
1 01	¥ 11	0 5	2 0	10 01	2 5	20	
4 4	6 1	1 1	0 0	1 2	1 1	1 4	
YELLOW	VELLOW	MIN GAP	YELLOW	MIN GAP	YELLOW	MIN GAP	
THE PARTY PARTY AND	C. DOBO	1. 11	and the second second		1 Augusta	1	12.25
13 0'	4 7	22	13.01	₫. <u>0</u> \	2 0	20	100
2 4	6 6	1 1	3 3	1 1	3 3	1 1	
RED	RED	MAX 2	RED	MAX2	RED	MAX 2	
1 1 1	C Distant	Tornet		1 1	1 2	1	
2.0	1 0	¥ 01	12 01	10 21	1 21	¥ 01	
1 1	1 1	1	1 1	6 5	1 1	11	
	-	WALK	-	WALK		WALK	
NOR LOCK	1995	TRANK.	с.	Section 1	NON LOCK BET	1	





Signal Controllers – Pathway to the Future





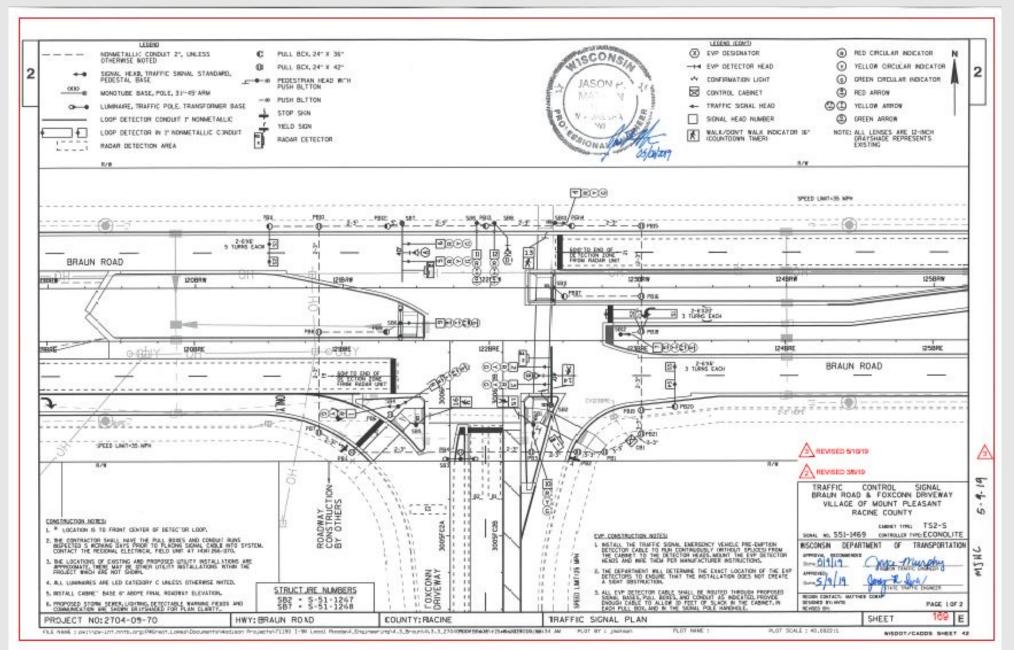
Signal Communication



50 Intersections; All Remote



Asset Management – Verify as-builts



Asset Management – VUEWorks

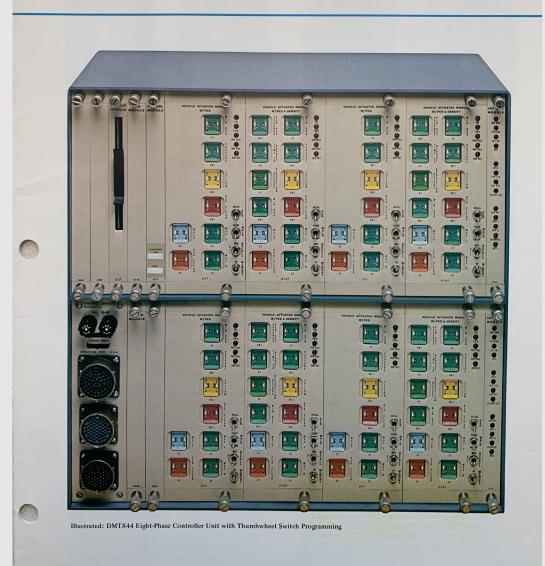
Manage Facilities		
Filter is OFF - 1 Facility found in Asset Class		
Facility Table Filter Reports		
Views		Details
Primary View View 1 View 2	A Attributes -	GIS: Electric <u>1354 (S51-0993 - STH 11 / STH 36 / STH 83 & STH 83 / Pine St)</u> Zoom To Remove
View 3		Save Cancel
+	Field Name	Value
S51-0993	Asset ID	189784
Cabinet 1	Signal System	
SB01	Date Last Full Reconst	10/02/2015
	Date Last Full Signal LED Replace	
11	Date Last Luminaire Replace	
18	Date Last Retiming	10/02/2015
→ → → 601380332	Date Last Plan Revisn	10/02/2015
SB02		New Cabinet by Pro Electric 10/2/2015
SB03	Revision Comments	
SB04	Date of Transfer	
SB05	-	
SB06	Date of Retirement	
SB07	Service Provider Serv Provider Meter Num	WE VZ429535
SB08	Serv Provider Neter Num	9240-630-898
SB10	Prim Inst ID Shrd Srv	
SB11		
SB12	Service Provider Notes	
🖬 🎝 SB14	Railroad PreEmption	
SB15	Railroad Agency	
SB16		
SB17	- I	

WISTOP: Regional Programmatic Approach



Digital Controller Units

8-Phase DM800 Series



SE Region Internal and Consultant Team Project Managers – Jarrett Gates & Pat Hawley

SYS	STEMS OPERATIONS 10-22-23-00-00			
001152	10-22-23-00-00			
Roper, Brian	DOT Eng Chief			rasmi
	Traffic Unit 1		Traffic Unit 3	
	10-22-23-21-00		10-22-23-23-00	
023677	WAU	009190	WAL	
laug, John	CE Trans Supv	Sackman, Heather	CE Trans Supv	
.		, <u> </u>	1	
	Signals		Electrical	
30642	WAU	017555	WAL	
Brantner, David	CE Trans Adv	Adamczyk, Peter	Craftsworker Lead	
27131	WAU	031367	WAL	
lurphy, Joyce	CE Trans Adv	Oliver, Kurtis	Electrician	
04462	WAU	006671	WAL	
Sates, Jarrett	CE Trans Adv	Cowan, Joel	Electrician	
36001	WAU	020913	WAL	
ysome, Kristian	CE Trans Sr	Blaha, Jeffrey	Electrician	
19033	WAU	007909	WAL	TRAFFIC ANALYSIS & DESIGN, INC.
Valker, Kristine	CE Trans Sr	Adler, Jerad	Electrician	
	WAU	029431	WAL	_ 1 _ 1
/ACANT	CE Trans Sr/Entry	Ward, Anthony	Electrician	
	WAU	000183	WAL	
/ACANT	CE Trans Sr/Entry	Keifer, Greg	Electrician	Lakeside
		020105	WAL	
		Merriner, Eric	Electrician	ENGINEERS
			WAL	

Electrician

VACANT

WISTOP Schedule

Team's Program Plan Lays Foundation For Success

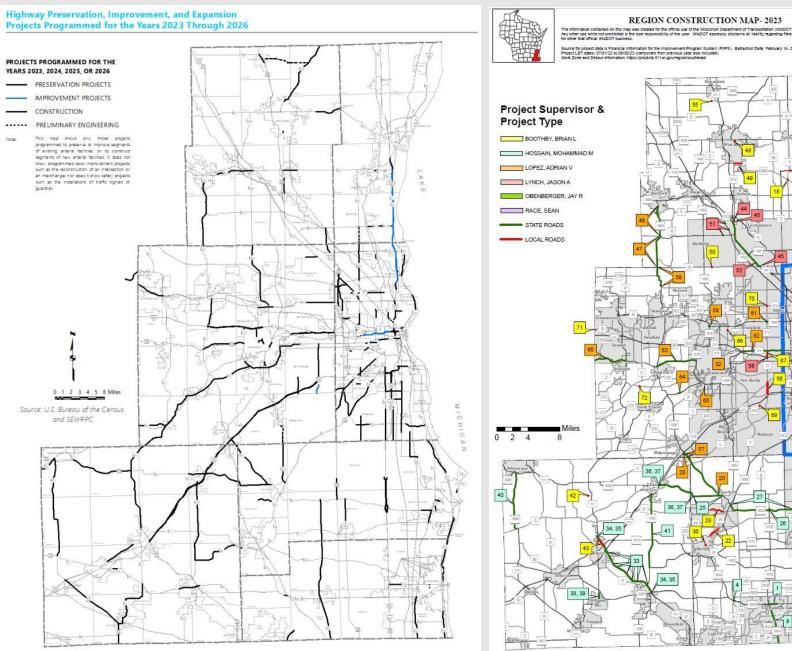
		2023				2024				20	25		2026			
	Q1	Q1 Q2 Q3 Q4 Q3			Q1	Q2	03	Q4	Q1	02	03	Q4	Q1	Q2	Q3	Q4
Consultant Procurement																
Program Plan																
Data Collection																
Signal Timing Parameters																
Synchro Models																
Coordinated Timing Plans																
Data Archiving & Organization																
Update VUE Works					8											
Documentation																

Ongoing Data Collection

Coordination with Region Counting Leverages Resources

Int_ID	~	Special / ~	County	🛩 HWY No 🛩	AT	Cross	SDST 🔽	Coun 🗸	Map 🛩	FY 🗸 I	FY 🖌	FY 🔽 F	FY 🔽 FY	✓ FY	~ FY ~	FY 🛩	FY 🗸	FY 🛩	FY 🛩 FY	~ FY ~
		Regular				Ref	Count	Cycle	Site	2027	2026	2025 2	2024 20	23 202	2 2021	2020	2019	2018	2017 201	5 2015
						67.014										-				
		Regular	67 Waukesha	C. C	#STH 59 & CTH XX/Oakdale Dr	67.041	67.915	3	Map		<u>×</u>			#	<u>#</u> ,				0	
		Regular	67 Waukesha		#STH 59 & Center Rd	67.042	67.915	3	Map		<u>×</u>			#	<u>#</u> ,				0	
		Regular	67 Waukesha	and a second	#STH 59 & S West Ave	67.043	67.915	3	Map		X			#	# ,				0	
		Regular	67 Waukesha		#STH 59 & STH 164(S & E)/S East Ave(N)	67.022	67.916	3	Map		X			#	<u>#</u> ,	-			<u>#</u>	
		Regular	67 Waukesha	in Star of the second	#STH 59/STH 164 & Sunset Dr	67.023	67.916	3	Map		X	-		#	<u><u></u>#,</u>	-			<u>#</u>	
		Regular	67 Waukesha	 Lizzonació ini Dawinzo 	#STH 59/STH 164 & CTH Y/E Racine Ave	67.024	67.917	3	Map		<u>×</u>	2		#	#				#	
		Regular	67 Waukesha		#STH 59/STH 164 & CTH D/E Broadway St(W)/Cleveland Ave(E)	67.025	67.917	3	Map		<u>×</u>			<u>#</u>	<u>#</u> ,				<u>#</u>	1
IX_67_0)5305	Regular	67 Waukesha	USH 18	#STH 59/STH 164 & Pearl St	67.026	67.917	3	Map		<u>×</u>		1	#	#				<u>#</u>	
IX_67_0)5521	Special	67 Waukesha	USH 18	#STH 59(S & E)/STH 164 & Lincoln Ave	67.036		Request	Map							_			#	
IX_67_0)5674	Regular	67 Waukesha	USH 18	#STH 59(S & E)/STH 164 & Arcadian Ave	67.027	67.917	3	Map		x			#	#				<u>#</u>	
IX_67_0)5904	Regular	67 Waukesha	USH 18	#STH 164 & Coral Dr	67.044	67.917	3	Map		x			<u>#</u>	<u>#</u>				0	
IX 67 C	06143	Regular	67 Waukesha	USH 18	#STH 164 & E Main St	67.045	67.917	3	Map		x			#	#				0	
		Special	67 Waukesha	USH 18	#STH 164 & Woodman's/Car Dealer Drwy	67.046		Request	Map						#					
IX 67 C	06394	Special	67 Waukesha	USH 18	#STH 164 & Tosa Trail	67.047		Request	Map						#					
IX 67 C	6467	Regular	67 Waukesha	USH 18	#STH 164(S & E)/Wolf Rd(N) (USH 18 and STH 164 S & E)	67.009		3	Map		X			#	#	#			#	
IX 67 0)6553	Regular	67 Waukesha	USH 18	#STH 164 & E Main St(S)/Stardust Dr(N)	67.010	67.914	3	Map		x			#		#		#		
IX 67 C	06616	Regular	67 Waukesha	USH 18	#STH 164 & Springdale Rd(N)/Frontage Rd(S)	67.011	67.914	3	Map		X			#		#		#		
IX 67 C)6694	Regular	67 Waukesha	USH 18	#STH 164 & Parklawn Dr(N)/Parklawn Ct(S)	67.012	67.914	3	Map		x			#		#		#		
and the second sec		Regular	67 Waukesha	USH 18	#STH 164 & Kossow Rd(N)/Swenson Dr(S)	67.013	67.914	3	Map		x			#		#		#		
		Regular	67 Waukesha	USH 18	#STH 164(WB On Ramp)/CTH JJ(NW) & I-94 IC	67.014	67.902	3	Map		x			#		#		#		
IX 67 C	06984	Regular	67 Waukesha	the second second second	CTH Y/Barker Rd		67.902	3	Map		x		1/2	0	Min.	0	10	0	n Mn	10
		Special	67 Waukesha	USH 18	Lord St(S)/Driveway(N)			Request	Map					-					-	
WisDOT	⁻ Signa	Regular	67 Waukesha	USH 18	Poplar Creek Pkwy(N)/High St(S) Lord St(S)		67.902	3	Map		X			0		0			0	
IX 67 C	06997	Regular	67 Waukesha	USH 18	N Janacek Rd			3	Map		x			0		0			0	
		Regular	67 Waukesha	USH 18	N Brookfield Rd			3	Map		X			0		0			0	
		Regular	67 Waukesha	USH 18	Woelfel Rd(N)/N Corporate Dr(S)			3	Map					0		0			0	
			67 Waukesha	USH 18				3			1.000			0		0			_	
				Chine and the second				3			x			0		Ō			0	
IX_67_0 IX_67_0 WisDOT)7016)7065 <mark>- Signa</mark>	Regular	67 Waukesha 67 Waukesha	USH 18 USH 18 USH 18	N Brookfield Rd			3 3 3 3 3	Map		x x x x x			0 0 0		0 0 0			<u>0</u> 0	

6-Year TIP - Traffic & Equipment Impacts



Moving parts

• Traffic

- State & Local
- Direct or Detour
- Duration
- Equipment

Milwaukee County 2023 Construction

- Improvement \$
- Phased vs.
- Time & Swap

Questions?



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